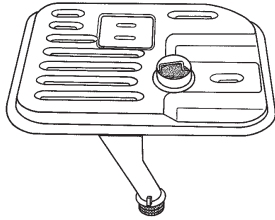


FWD - 4 SPEED TRANSAXLE TAAT

GM SATURN

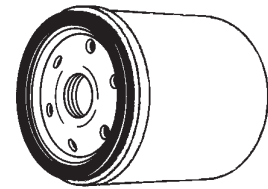


**No Pan
Internal Filter**

Various Models Including SL, SL1, SL2, SC
MP6 - w/Converter; MP7 - w/Electric Converter

VUE, 2.2L 02-Up: CVT

Saturn LS 00-Up Use 4T40E/4T45E
transmission. Refer to section/page



**'Spin On'
External Filter**

REBUILDER KITS

DESCRIPTION	QTY.	YEAR	DELUXE KIT	MASTER O/H KIT	LESS STEELS KIT	OVERHAUL KIT	GASKET & SEAL KIT
To order Kits with all Borg Warner frictions, use a "KB" prefix instead of the traditional "K" prefix.							
Rebuilder Kits	1	91-Up	K8100-R	K8100		K81900	

NOTE: Overhaul Kit & Master Overhaul Kit contain all Bonded Rubber Pistons. Kits do not include the 97-Up molded rubber gasket, 13912R - purchase separately.

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
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MISCELLANEOUS GASKETS & SEALS/PAN GASKETS

N.I.	Gasket - Top Cover.....	1	91-96	13912	21001683
N.I.	Gasket - Top Cover - Molded Rubber (Not Included In Rebuilder Kits).....	1	97-Up	13912R	21003202
N.I.	Gasket - Case Side Cover.....	1	91-Up	13913	21001684
N.I.	Gasket - Case To Converter Housing.....	1	91-Up	13914	21002265
N.I.	Gasket - Valve Body Package.....	1	91-Up	K13212	N.L.

VALVE BODY KITS

N.I.	SONNAX® Sure Cure Recondition Kit - Fixes High / Low Line Pressure & Delayed Reverse.....	1	91-Up	81S01	N.L.
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CLUTCH PLATES

Order Frictions with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand, 'F' prefix for FCC.

N.I.	Friction - 1 Sided Facing:				
	- 1st Clutch - I.D. Spline - .061.....	3	91-Up	81103	21003389
	- 1st Clutch - O.D. Spline - .061.....	2	91-Up	81100	21003390
	- 2nd Clutch - I.D. Spline - .061.....	5	91-Up	81103	21002276
	- 2nd Clutch - O.D. Spline - .061.....	4	91-Up	81100	21002277
	- 3rd Clutch - I.D. Spline - .061.....	4	91-Up	81103	21002276
	- 3rd Clutch - O.D. Spline - .061.....	3	91-Up	81100	21002277
	- 4th Clutch - I.D. Spline - .061.....	3	91-Up	81103	21002276
	- 4th Clutch - O.D. Spline - .061.....	2	91-Up	81100	21002277
N.I.	APPLY PLATES Friction - 1 Sided Facing:				
	- 1st Clutch Apply - O.D. Spline - .130.....	1	91-Up	81714	21003173
	- 2nd Clutch Apply - O.D. Spline - .130.....	1	91-Up	81714	21002567
	- 3rd Clutch Apply - O.D. Spline - .130.....	1	91-Up	81714	21002567
	- 4th Clutch Apply - O.D. Spline - .130.....	1	91-Up	81714	21002567

FILTERS/FILTER KITS

N.I.	Filter - Internal Disassembly Required.....	1	91-Up	81800	21002496
N.I.	Filter - Spin On - Externally Mounted.....	1	91-Up	81801	21002303
N.I.	Screen - Thimble - Small.....	1	91-Up	81711	21002151
N.I.	Screen - Thimble - Large.....	1	91-Up	81711A	21002096

SATURN

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
METAL CLAD SEALS					
N.I.	Front Pump Seal.....	1	91-Up	81201	21002741
N.I.	Converter Housing (Axle) - Right.....	1	91-Up	81202	21002669
N.I.	Converter Housing (Axle) - Left.....	1	91-Up	81203	21002670
N.I.	Output Shaft.....	1	91-Up	81204	21001662
N.I.	Manual Lever Seal.....	1	91-93	81205	21002778
N.I.	Manual Lever Seal.....	1	94-Up	81205A	21002853

SEALING RINGS/RING KITS					
N.I.	Sealing Ring Kit.....	1	91-Up	K81300	N.L.

HARD PARTS					
<p>Hard Parts may only require the base number for OEM/Aftermarket New. A "N" suffix may also be required. Use a "D" prefix for Delco, or a "-R" suffix for remanufactured. Exceptions are listed individually.</p> <p>NOTE: A separate column is provided to indicate a primary or specific brand/type.</p>					

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REF NO.
N.I.	1st Piston - w/Bonded Rubber.....		1	91-Up	81528	21001581
N.I.	2nd Reverse - 3rd, 4th Piston - w/Bonded Rubber.....		3	91-Up	81528A	21001582
N.I.	Sprag: Clutch Assembly.....		1	91-Up	81940	21001594
N.I.	Differential Assembly: - 62T.....	R	1	91-Up	81993	N.L.
N.I.	Differential Assembly: - 65T.....	R	1	91-Up	81993B	N.L.
VALVE BODY - PREMIUM QUALITY						
N.I.	Valve Body - Premium Quality.....		1	91-92	P81990	N.L.
N.I.	Valve Body - Premium Quality.....		1	93-Up	P81990B	N.L.
VALVE BODY COMPONENTS						
N.I.	Valve Pressure Regulator.....		1	91-Up	81966V	N.L.
N.I.	Sleeve: Pressure Regulator (Use w/reamer T-9166).....		1	91-Up	81966S	N.L.
N.I.	Spring: Pressure Regulator.....		1	91-Up	81965S	N.L.
N.I.	Sleeve/Valve: Pressure Regulator - Boost, Type II.....		1	92-Up	K81967	N.L.
N.I.	Valve Retainer/Clip - lube relief (pump).....		1	91-Up	K81969	N.L.

ELECTRICAL PRODUCTS						
N.I.	Solenoid:					
	- 1st Design - Black or Blue.....		5	91-92	5A-195	21002248
	- 3rd Design - White.....		5	93-Up	5A-195B	21003289
N.I.	Switch: Solenoid connector plate.....		1	91-Up	15A-195	21002828
N.I.	MLPS w/Grooves.....		1	91-94	15A-196	21020129
N.I.	MLPS w/Flats.....		1	95-Up	15A-196B	21022303
N.I.	Sensor: TSS/VSS.....		2	91-Up	20A-195	21020719
N.I.	Wiring Harness:					
	External Repair Solenoid.....		1	91-Up	35A-195	21024415

MISCELLANEOUS PRODUCTS						
N.I.	Technical Manual.....		1	-	81Y01	N.L.
N.I.	Piston Installation Set.....		1	-	T-3530	N.L.
N.I.	Servo Ring Installer.....		1	-	T-3531	N.L.
N.I.	Reamer Kit - For 81966S.....		1	-	T-9166	N.L.

NOTES					