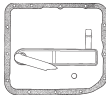


TH425(M40E)



13
Bolt
Pan



Front
Wheel
Drive

Eldorado	66-78
Toronado	66-78
GM Motor Home	73-78

REBUILDER KITS

DESCRIPTION	QTY.	YEAR	DELUXE KIT	MASTER O/H KIT	LESS STEELS KIT	OVERHAUL KIT	GASKET & SEAL KIT
Rebuilder Kits	1	66-78	K3400B-R	K3400B	K3400B-LS	K34900B	K34900B-1

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
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VALVE BODY KITS

N.I.	TRANSGO® Shift Kit® - Corrects Soft Shifts/3rd Burn-Up.....	1	66-78	K34908A	SK425
N.I.	Reprogramming Kit™ - Tow & Go & Competition - Firmer Shifts	1	66-78	425-1	425-1

MISCELLANEOUS GASKETS & SEALS/PAN GASKETS

N.I.	Gasket - Oil Pan - Cork & Neoprene.....	1	66-78	13270X	N.L.
N.I.	O-Ring - Pump To Case	1	66-78	13273	N.L.
N.I.	Gasket - Final Drive To Transmission	1	66-78	13303	N.L.

CLUTCH PLATES

N.I.	Friction - Direct - Heavy Duty - Waffle.....	5	66-78	34304W	N.L.
N.I.	Friction - Direct - Radial Groove	5/6	66-78	34304A	N.L.
N.I.	Friction - Direct - Smooth	5/6	66-78	34304	N.L.
N.I.	Friction - Forward - Heavy Duty - Waffle	5	66-78	34304W	N.L.
N.I.	Friction - Forward - Radial Groove	5	66-78	34304A	N.L.
N.I.	Friction - Forward - Smooth	5	66-78	34304	N.L.
N.I.	Friction - Intermediate	3	66-78	34404	N.L.
N.I.	Friction - Intermediate - Hi Performance	AR	66-78	34404C	N.L.
N.I.	Steel - Direct - Flat - .090 Thick	5	66-78	34305C	N.L.
N.I.	Steel - Direct - Waved - .060 Thick	1	66-78	34305B	N.L.
N.I.	Steel - Forward - Flat - .090 Thick	5	66-78	34305C	N.L.
N.I.	Steel - Intermediate - Flat - .100 Thick.....	3	66-78	34405	N.L.

FILTERS/FILTER KITS

N.I.	Filter Kit - Oil	1	66-78	FK34661B	N.L.
N.I.	Filter - Oil	1	66-78	34661B	N.L.

VACUUM MODULATORS

N.I.	Black Can Type	1	66-78	38820A	N.L.
N.I.	Small - Adjustable - Dual Red Stripe	1	66-78	35820K	N.L.
N.I.	Small - Adjustable - 1.80 - Red - 15.5 Lb.....	1	66-78	38820S	N.L.

BRAKE BANDS

N.I.	Front Band	1	66-78	34325	N.L.
N.I.	Rear Band - Double Wrap - Relined	1	66-78	34510-RL	N.L.

METAL CLAD SEALS

N.I.	Front Pump - Vamac	1	66-78	38151V	N.L.
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BUSHINGS

N.I.	Front Pump Body	1	66-78	8005	N.L.
N.I.	Bushing Kit	1	66-78	K34903	N.L.

SEALING RINGS/RING KITS

N.I.	Ring Kit - Complete	1	66-78	K34901A	N.L.
N.I.	Turbine Shaft	1	66-78	32314	N.L.

THRUST WASHERS/NEEDLE BEARINGS

N.I.	Washer Kit - Less Selectives	1	66-78	K34907	N.L.
N.I.	Front Unit - After Pump Cover - Selectives: REFER TO TH400 SECTION FOR SELECTIVES				
N.I.	Output Carrier - 4 Tangs	1	66-78	34501A	N.L.
N.I.	Output Flange - 4 Tangs	1	66-78	34501A	N.L.
N.I.	Output Flange - 3 Tangs - Selectives: REFER TO TH400 SECTION FOR SELECTIVES				
N.I.	Forward Clutch Hub To Housing	1	66-78	34339	N.L.
N.I.	Forward Hub To Direct Housing - Metal	1	66-78	34301	N.L.
N.I.	Support To Reaction Drum	1	66-78	34401	N.L.
BEARINGS					
N.I.	Bearing Kit	1	66-78	K34907B	N.L.
N.I.	Center Support/Sun Gear - 3 Piece.....	1	66-78	34920	N.L.
N.I.	Rear Internal Gear - 3 Piece.....	1	66-78	34921	N.L.
N.I.	Rear Internal Gear/Output Shaft	1	66-78	34922	N.L.

HARD PARTS

N.I.	Intermediate Sprag - Cage Type.....	1	66-78	34418	N.L.
N.I.	Intermediate Sprag - Assembly - Heavy Duty (1)	1	66-78	34418X	N.L.
N.I.	Low Roller Clutch Type.....	1	66-78	34402A	N.L.
N.I.	Governor Gear Kit	1	66-78	K34411A	N.L.
N.I.	Drive Chain.....	1	66-78	34417	N.L.
N.I.	Output Carrier Silencer Ring	1	66-78	34999	N.L.

(1) Hi-performance to prevent roll-over. Contains approx. twice the number of load elements.

ELECTRICAL PRODUCTS

N.I.	Solenoid Connector:				
	- Single Terminal.....	1	66-78	5A-101B	N.L.
	- Single Terminal.....	1	66-78	5D-101B	N.L.
	- Double Terminal.....	1	66-78	5A-102	N.L.

D - Delco A - Non Delco

SPEEDOMETER DRIVE AND DRIVEN GEARS FOR GM CARS

NOTE: Numbering System — All Drive Gears are prefixed 7G and Driven Gears are prefixed 8G, and the amount of teeth and style are part of the part number.

Ex. $\left\{ \begin{array}{l} \text{Drive Gear Series} \\ \text{Style} \\ \text{7G-10B} \\ \text{Amount of Teeth} \end{array} \right.$

DRIVE GEARS											
ILLUSTRATION	STYLE	SHAFT	CLIP	ILLUSTRATION	STYLE	SHAFT	CLIP	ILLUSTRATION	STYLE	SHAFT	CLIP
	'A'	1.190	5/16"		'D'	1.180	1/2"		'F'	Spline Type	
	'B'	1.180	5/16"								
							TH200/C				
	'C'	1.190	1/2"		'E'	1.190	1/2"		'G'	Steel	
							TH200/C				TH400

TEETH	STYLE	PART NO.	REFERENCE	PREVIOUS PART NO.	TEETH	STYLE	PART NO.	REFERENCE	PREVIOUS PART NO.
7	B	7G-7B	6271537	—	17	D	7G-17D	8628793	—
7	F	7G-7F	90064073	—	17	G	7G-17G	8629548	97-502
8	B	7G-8B	2338033	D35225	18	A	7G-18A	1242873	D35225C
8	C	7G-8C	8640055	—	18	B	7G-18B	8640518	D61945B
8	F	7G-8F	6261794	—	18	C	7G-18C	6260037	—
9	A	7G-9A	6261782	—					
9	C	7G-9C	8640246	—	18	G	7G-18G	8629549	97-503
9	E	7G-9E	8628735	—	19	B	7G-19B	8640519	D61945C
9	F	7G-9F	6261796	—	19	C	7G-19C	8640188	D35225D
10	B	7G-10B	6261785	D35225A	19	D	7G-19D	8628891	—
15	B	7G-15B	8642620	D61945	19	G	7G-19G	8629550	97-504
15	D	7G-15D	8628794	—					
15	G	7G-15G	8629547	97-501	20	D	7G-20D	8628894	—
17	B	7G-17B	8640517	D61945A	21	G	7G-21G	8623316	97-505
17	C	7G-17C	6260038	D35225B					

DRIVEN GEARS											
ILLUSTRATION	STYLE	ILLUSTRATION	STYLE	ILLUSTRATION	STYLE						
	Teeth Slant Down Right to Left 'A'		'C'		Use w/Speed Sensor (Steel Shaft) 'E'						
					TH700-R4						
	Teeth Slant Down Left to Right 'B'		'D'								
					TH125, 200-4R, 400-T4						

TEETH	STYLE	PART NO.	REFERENCE	TEETH	STYLE	PART NO.	REFERENCE	TEETH	STYLE	PART NO.	REFERENCE
18	A	8G-18A	3987918	29	D	8G-29D	403999	39	E	8G-39E	25513046
19	A	8G-19A	3987919	30	D	8G-30D	561035	40	C	8G-40C	1362048
20	A	8G-20A	3987920	31	D	8G-31D	403417	40	E	8G-40E	25513047
21	A	8G-21A	3987921	34	C	8G-34C	9774413	41	C	8G-41C	1362195
21	B	8G-21B	361629	35	C	8G-35C	9780387	41	E	8G-41E	25513048
22	A	8G-22A	3987922	35	E	8G-35E	25513042	42	C	8G-42C	1362049
				36	C	8G-36C	1359270	42	E	8G-42E	25513049
23	A	8G-23A	3860346	36	E	8G-36E	25513043	43	C	8G-43C	1362196
24	A	8G-24A	3860347	37	C	8G-37C	1359271	43	E	8G-43E	25513050
				37	E	8G-37E	25513044	44	C	8G-44C	978-470
25	A	8G-25A	3860348	38	C	8G-38C	1359272	44	E	8G-44E	25513051
27	D	8G-27D	410731	38	E	8G-38E	25513045	45	C	8G-45C	9775187
28	D	8G-28D	416765	39	C	8G-39C	1359273	45	E	8G-45E	25513052

HOUSINGS			
<p>P/N 32227 25524924, 25513247</p> <p>TH125/C, 200-4R, 325 & 4L, TH440-T4</p>	<p>P/N 35227 (Delco P/N D35227) 345215</p> <p>TH200, 350 Chevrolet</p>	<p>P/N 35227A (For 34T-39T Gears) 1247266</p> <p>TH200, 350; B.O.P.</p>	<p>P/N 34227 (For 36T-39T Gears) 1362204</p> <p>P/N 34227A (For 40T-45T Gears) 1362293</p> <p>TH400</p>